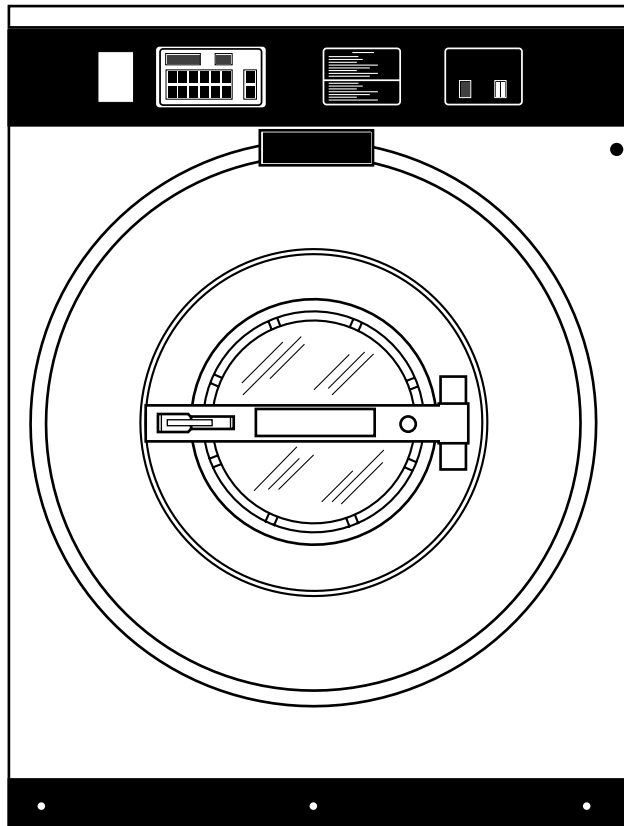


Washer-Extractor

Cabinet Hardmount

WX12140

Parts



X030P

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Parts Ordering Information

Alliance Laundry Systems is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

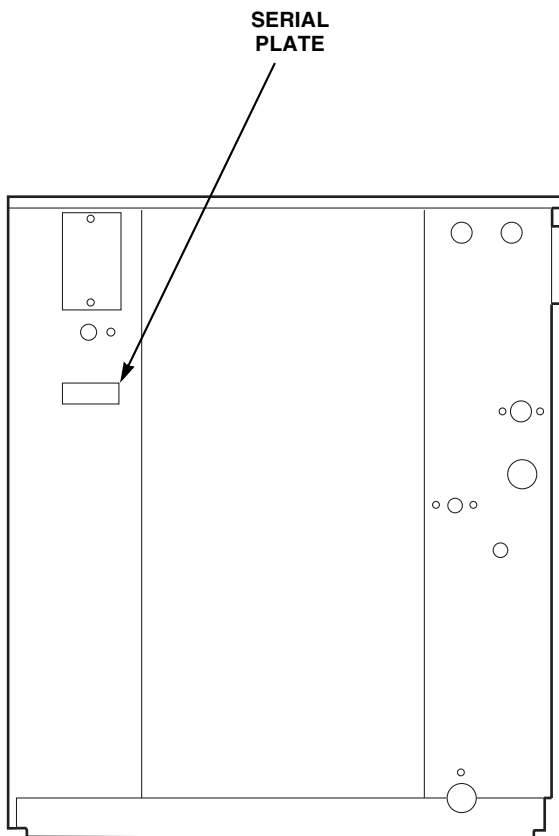
If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name of the nearest authorized parts distributor.

For technical assistance, call the following number:

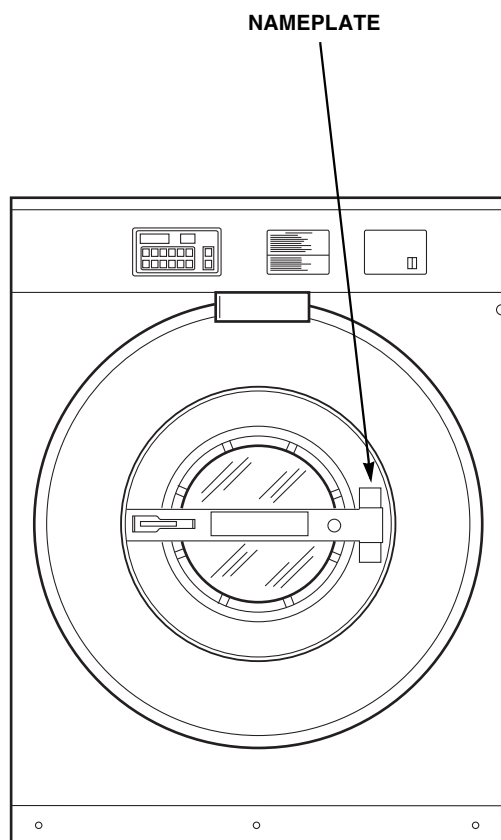
(850) 718-1026
Marianna, Florida

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located as shown.



CHM724P



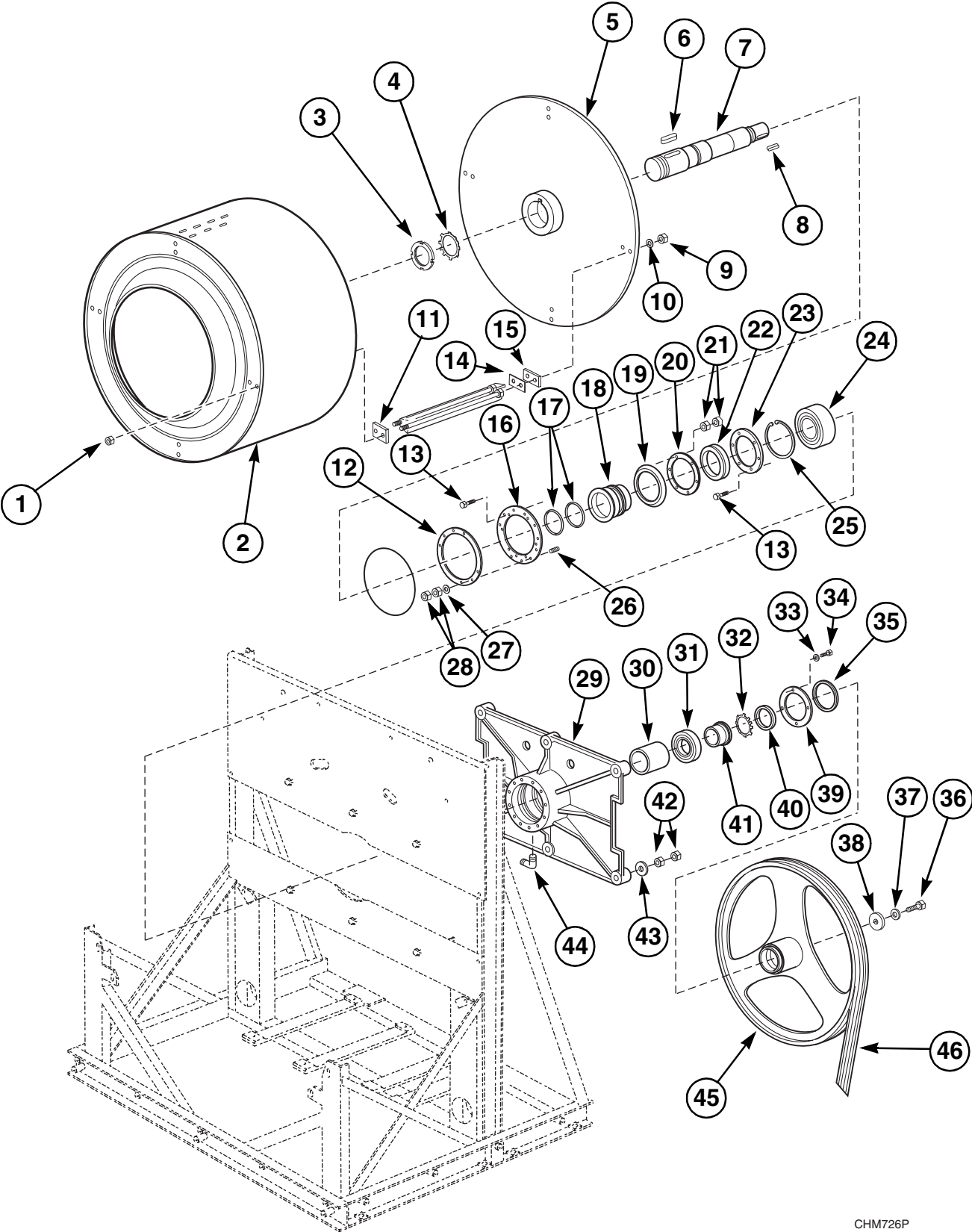
CHM725P

Model Identification

Information in this manual is applicable to this washer-extractor:

WX12140

Cylinder, Shaft, Bearing Housing, Pulley and Belts



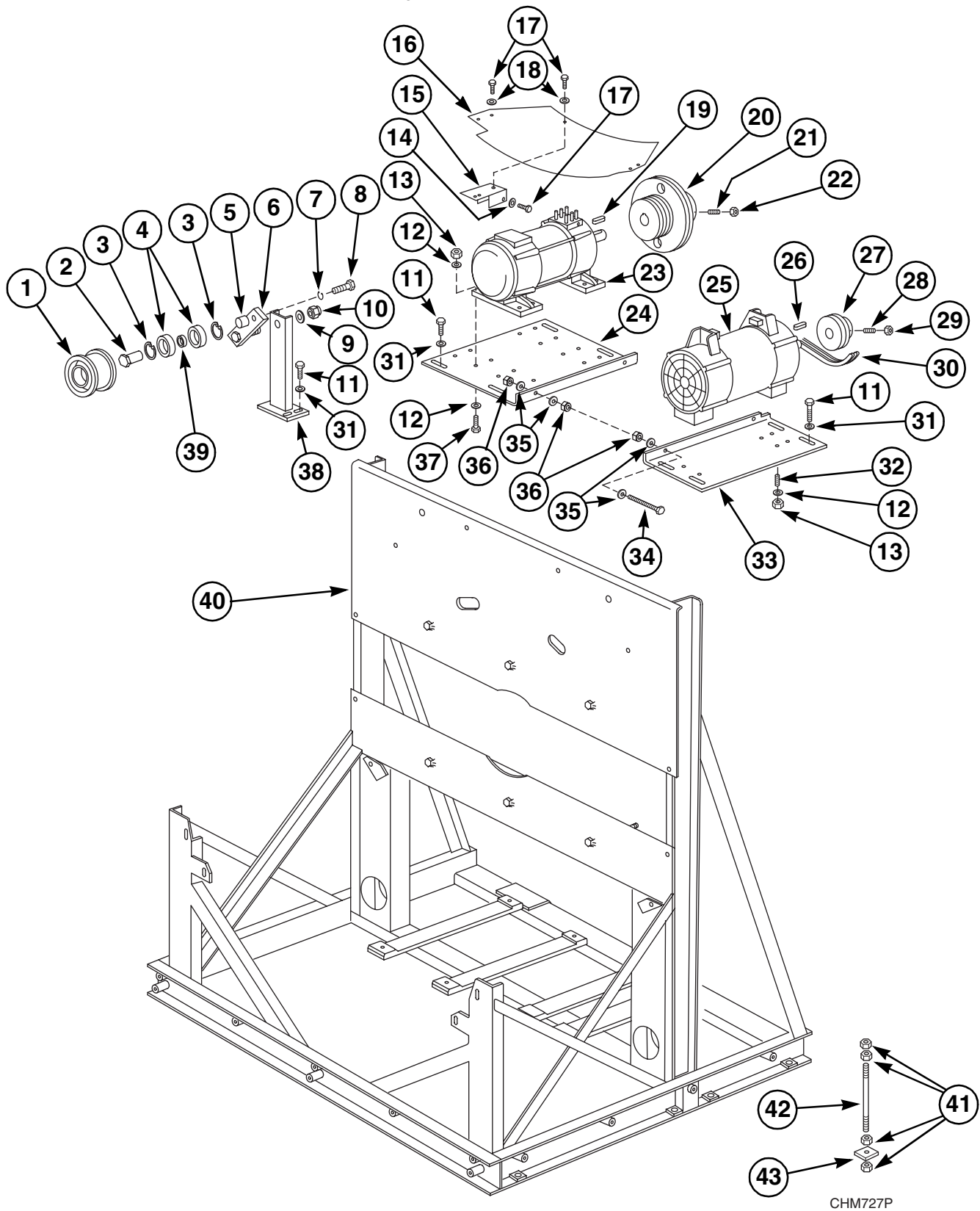
CHM726P

Cylinder, Shaft, Bearing Housing, Pulley and Belts

REF	PART #	DESCRIPTION	COMMENTS
	G269100	Cylinder and Shaft Assembly	
1	G213835	Nut	
2	G269068	Cylinder	
3	G163543	Locknut	
4	G213876	Lockwasher	
5	G269134	Cylinder Coupling	
6	G163550	Key	
7	G268755	Cylinder Shaft	
8	G163667	Key	
9	G149997	Nut	
10	G162560	Washer	
11	G213702	Support Bracket	
12	G268946	V-Ring Protector	
13	G144782	Screw	
14	G213710	Cylinder Shim	
15	G213728	Cylinder Shim	
16	G272559	Bearing Housing Cover	
17	G197756	Gasket	
18	G267880	Seal Ring	
19	G197723	V-Ring	
20	G272526	Seal Cover Plate	
21	G149914	Nut	
22	G197749	V-Ring	
23	G272534	Lower Seal Cover Plate	
24	G197681	Bearing	
25	G198010	Retainer Ring	
26	G267948	Seal Cover Stud	
27	G149351	Washer	
28	G149963	Nut	
29	G267856	Bearing Housing	
30	G267872	Spacer	
31	G197673	Bearing	
32	G273037	Lockwasher	
33	G149500	Washer	
34	G146480	Screw	
35	G197731	V-Ring	
36	G147066	Screw	
37	G149385	Lockwasher	
38	G233981	Washer	
39	G272542	Seal Cover	
40	G197707	Locknut	
41	G197699	Sleeve	
42	G150268	Nut	
43	G149427	Washer	
44	G122531	Hose Elbow	
45	G267849	Cylinder Pulley	
46	G163659	Belt	Through Serial No. 60645007
	G199398	Belt	Starting Serial No. 60645008

Chassis, Motors, Pulleys and Idler Assembly

Through Serial Number 606450007



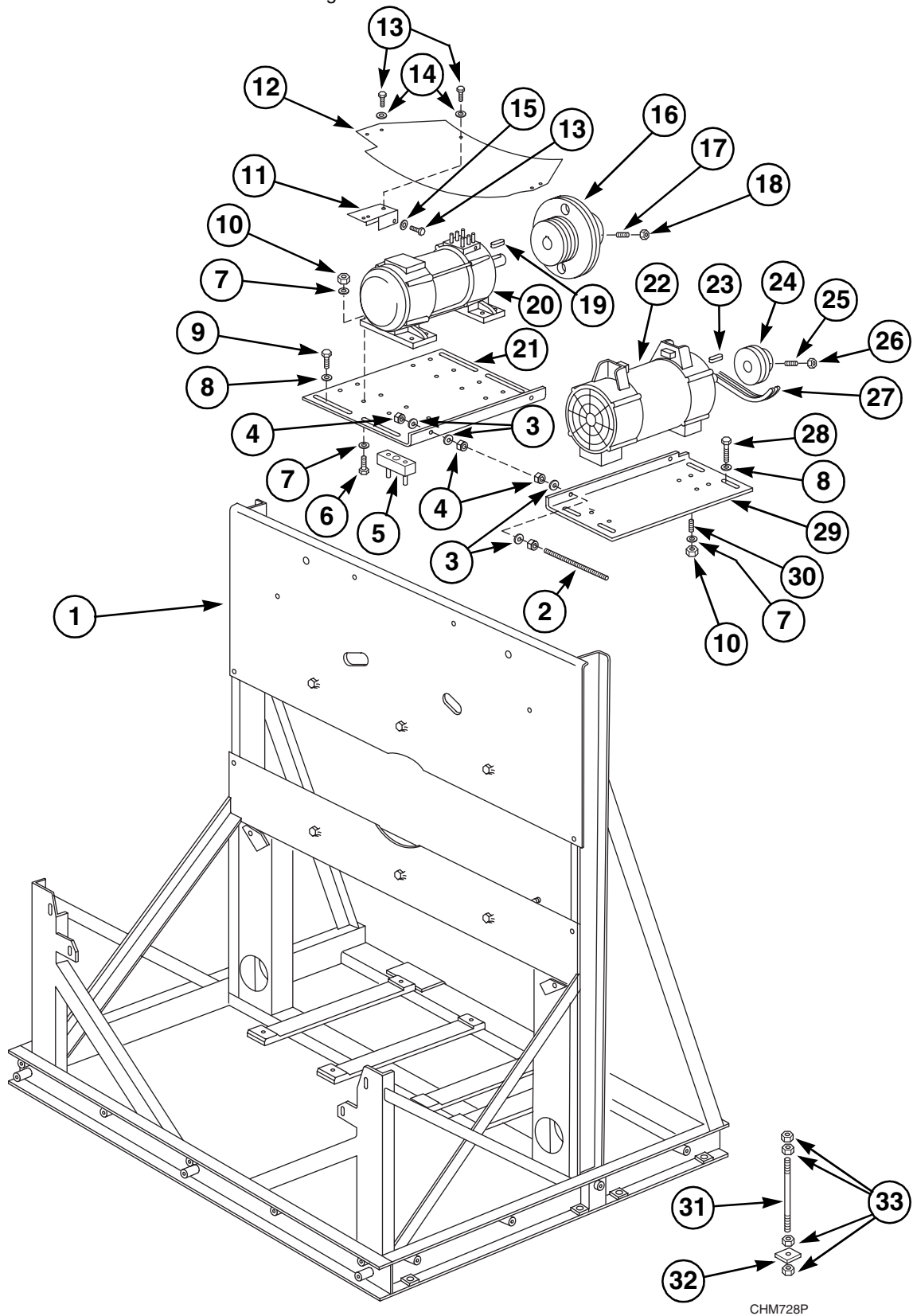
Chassis, Motors, Pulleys and Idler Assembly

Through Serial Number 606450007

REF	PART #	DESCRIPTION	COMMENTS
1	G272682	Idler Pulley	
2	G272708	Idler Pulley Shaft	
3	G131557	Retainer Ring	
4	G128512	Bearing	
5	G272690	Idler Spacer	
6	G272666	Idler Arm	
7	G149799	Washer	
8	G175679	Screw	
9	G149385	Washer	
10	G173260	Locknut	
11	G146498	Screw	
12	G149518	Washer	
13	G164285	Locknut	
14	G149534	Washer	
15	G271106	Motor Terminal Cover	
16	G272567	Motor Shield	
17	G146274	Screw	
18	G160838	Washer	
19	G110148	Key	
20	G272906	Extract Motor Pulley	
21	G144246	Allen Screw	
22	G150193	Nut	
23	G198747	Extract Motor	240 Volt
	G198721	Extract Motor	440 Volt
24	G272484	Extract Motor Mounting Plate	
25	G198705	Wash Motor	240 Volt
	G198689	Wash Motor	440 Volt
26	G127878	Key	
27	G272898	Wash Motor Pulley	
28	G144204	Allen Screw	
29	G150201	Nut	
30	G145318	Belt	
31	G217133	Washer	
32	G198440	Stud	
33	G272476	Wash Motor Mounting Plate	
34	G146894	Screw	
35	G149419	Washer	
36	G150235	Nut	
37	G146415	Screw	
38	G272633	Idler Bracket	
39	G244509	Idler Bearing Spacer	
40	G273292	Chassis	
41	G197780	Nut	
42	G272856	Holding-Down Bolt	Includes items 41 and 43
43	G272872	Plate	

Chassis, Motors and Pulleys

Starting Serial Number 60645008



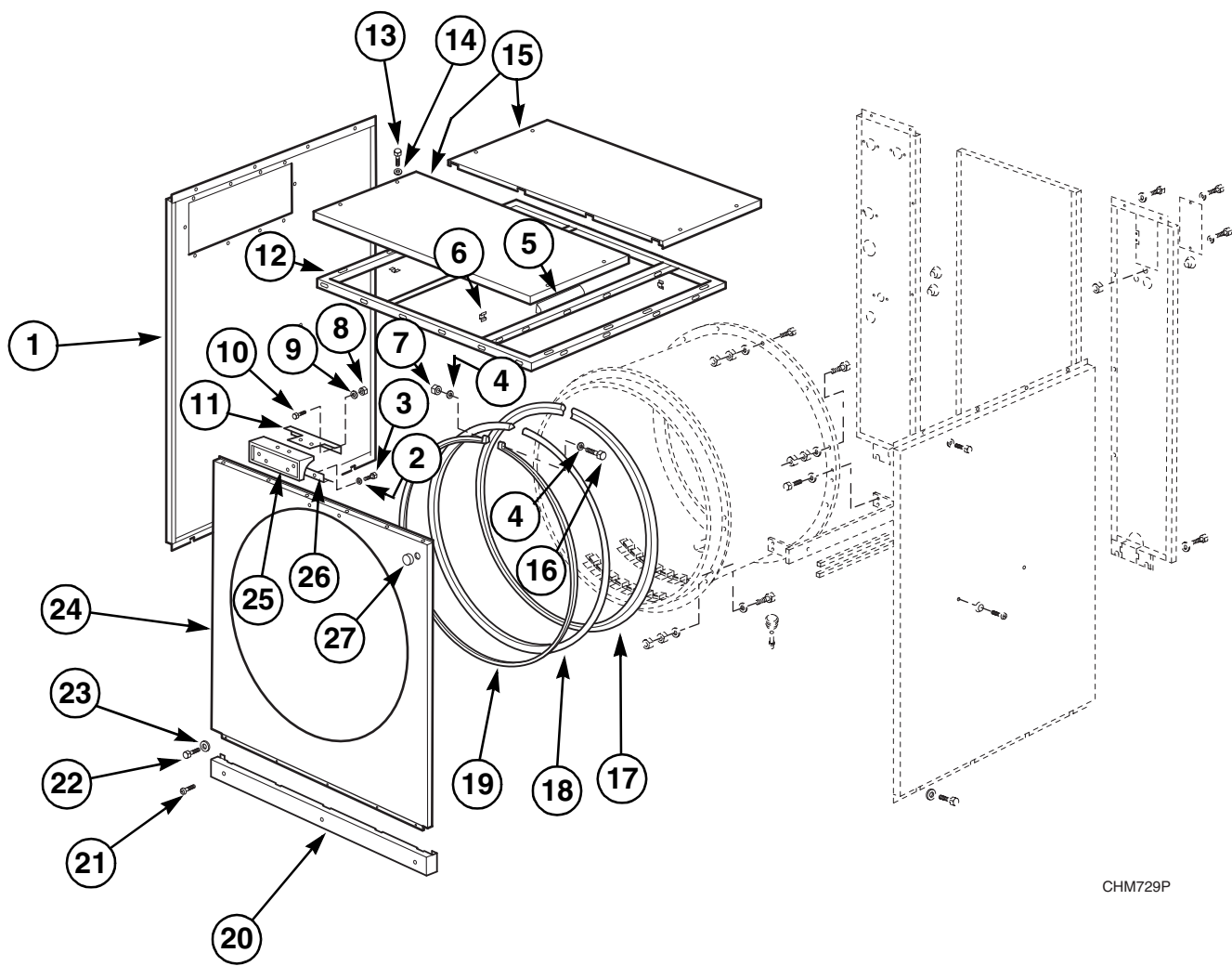
Chassis, Motors and Pulleys

Starting Serial Number 60645008

REF	PART #	DESCRIPTION	COMMENTS
1	G273292	Chassis	
2	G275883	Tightener Bolt	
3	G149419	Washer	
4	G150235	Nut	
5	G275867	Motor Base Supplement	
6	G146415	Screw	
7	G149518	Washer	
8	G217133	Washer	
9	G175679	Screw	
10	G164285	Locknut	
11	G271106	Motor Terminal Cover	
12	G272567	Motor Shield	
13	G146274	Screw	
14	G160838	Washer	
15	G149534	Washer	
16	G272906	Extract Motor Pulley	
17	G144246	Allen Screw	
18	G150193	Nut	
19	G110148	Key	
20	G198747	Extract Motor	240 Volt
	G198721	Extract Motor	440 Volt
21	G275842	Extract Motor Mounting Plate	
22	G198705	Washer Motor	240 Volt
	G198689	Washer Motor	440 Volt
23	G127878	Key	
24	G272898	Motor Pulley	
25	G144204	Allen Screw	
26	G150201	Nut	
27	G199380	Belt	
28	G146498	Screw	
29	G275859	Wash Motor Mounting Plate	
30	G198440	Stud	
31	G272856	Hold-Down Bolt	Includes items 42 and 43
32	G272872	Plate	
33	G197780	Nut	

Panels and Outer Tub

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CHM729P

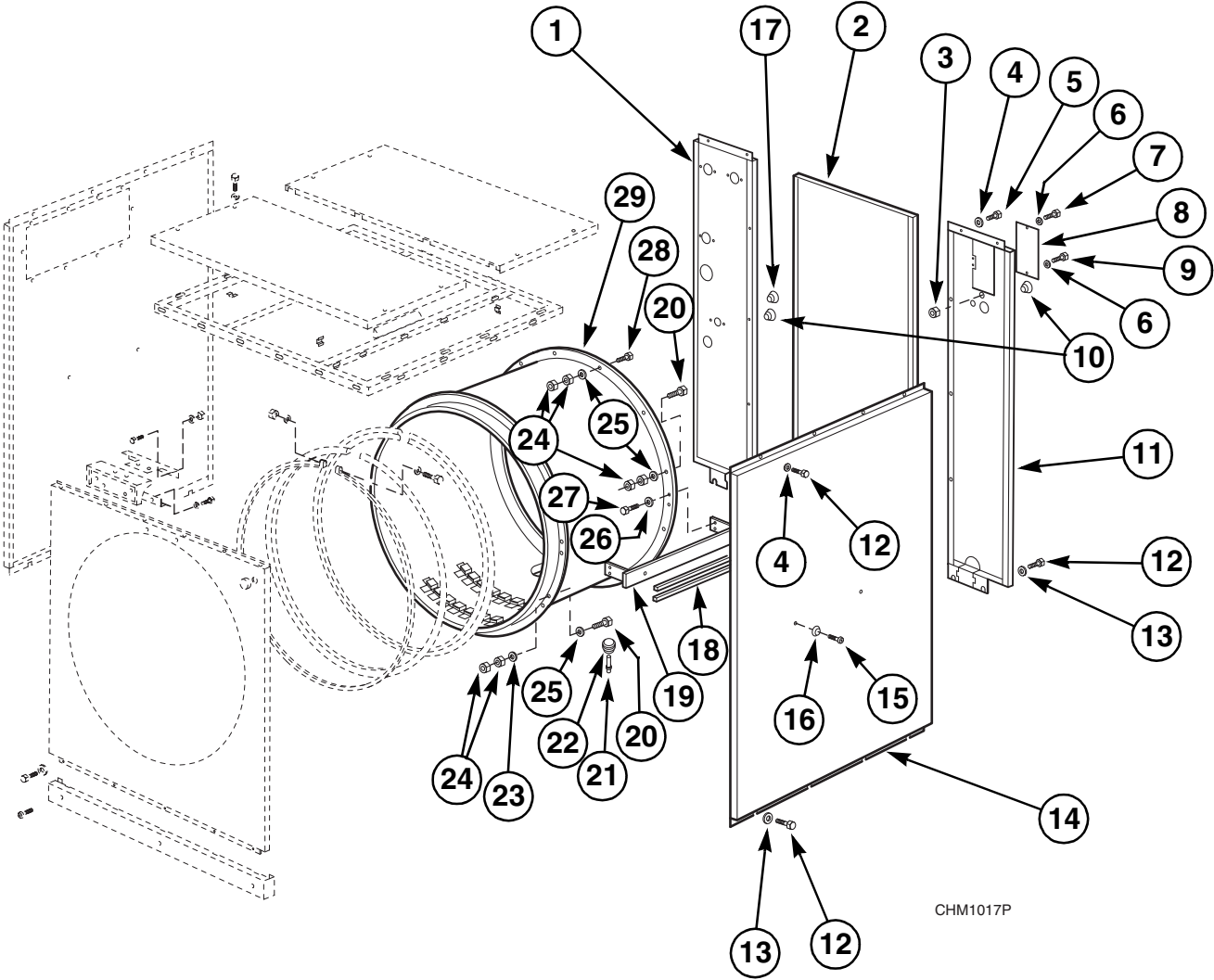
Panels and Outer Tub

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REF	PART #	DESCRIPTION	COMMENTS
1	G270405	Side Panel	Left
2	G149484	Washer	
3	G146019	Screw	
4	G149500	Washer	
5	G220038	Bumper	
6	G174532	Caged Nut	
7	G150193	Nut	
8	G149971	Nut	
9	G149310	Washer	
10	G144881	Screw	
11	G272492	Mounting Bracket	
12	G270868	Upper Frame	
13	G144964	Screw	
14	G149351	Washer	
15	G270561	Top Panel	
16	G146563	Screw	
17	G166850	Neoprene Gasket	
18	G166819	Clamp Ring Gasket	
19	G213959	Outer Tub Clamp	
20	G272716	Kick Plate	
21	G129932	Screw	
22	G144964	Screw	
23	G217133	Washer	
24	G270744	Front Panel	
25	G234062	Nameplate Housing	
26	G234021	Bracket	
27	G160101	Plug	

Panels and Outer Tub

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CHM1017P

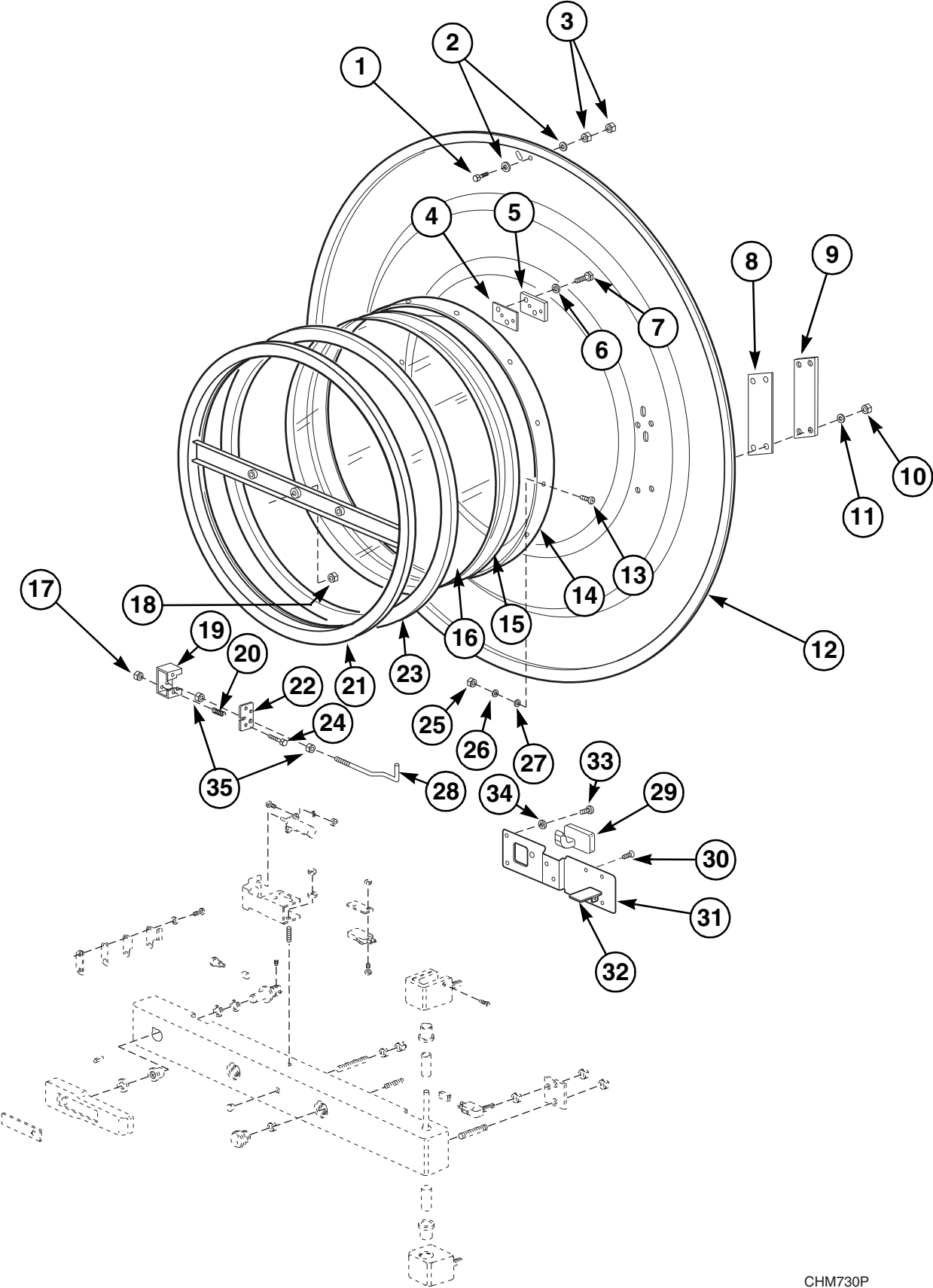
Panels and Outer Tub

Page 2 of 2

REF	PART #	DESCRIPTION	COMMENTS
1	G270215	Rear Panel	Left
2	G270280	Rear Panel	Center
3	G150151	Nut	
4	G149351	Washer	
5	G270744	Front Panel	
6	G149476	Washer	
7	G146076	Screw	
8	G242974	Access Cover	
9	G146100	Screw	
10	G139683	Bushing	
11	G270223	Rear Panel	Right
12	G144964	Screw	
13	G217133	Washer	
14	G270355	Side Panel	Right
15	G133033	Screw	
16	G194498	Washer	
17	G181701	Bushing	
18	G110114	Bumper	
19	G272419	Panel Side Bracket	
20	G146688	Screw	
21	G193862	Temperature Potentiometer	
22	G256149	Sensor Sheath Grommet	
23	G149419	Washer	
24	G150235	Nut	
25	G267898	Washer	
26	G149526	Washer	
27	G146316	Screw	
28	G146670	Screw	
29	G269845	Outer Tub	

Outer Tub Front Panel and Door Assembly

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CHM730P

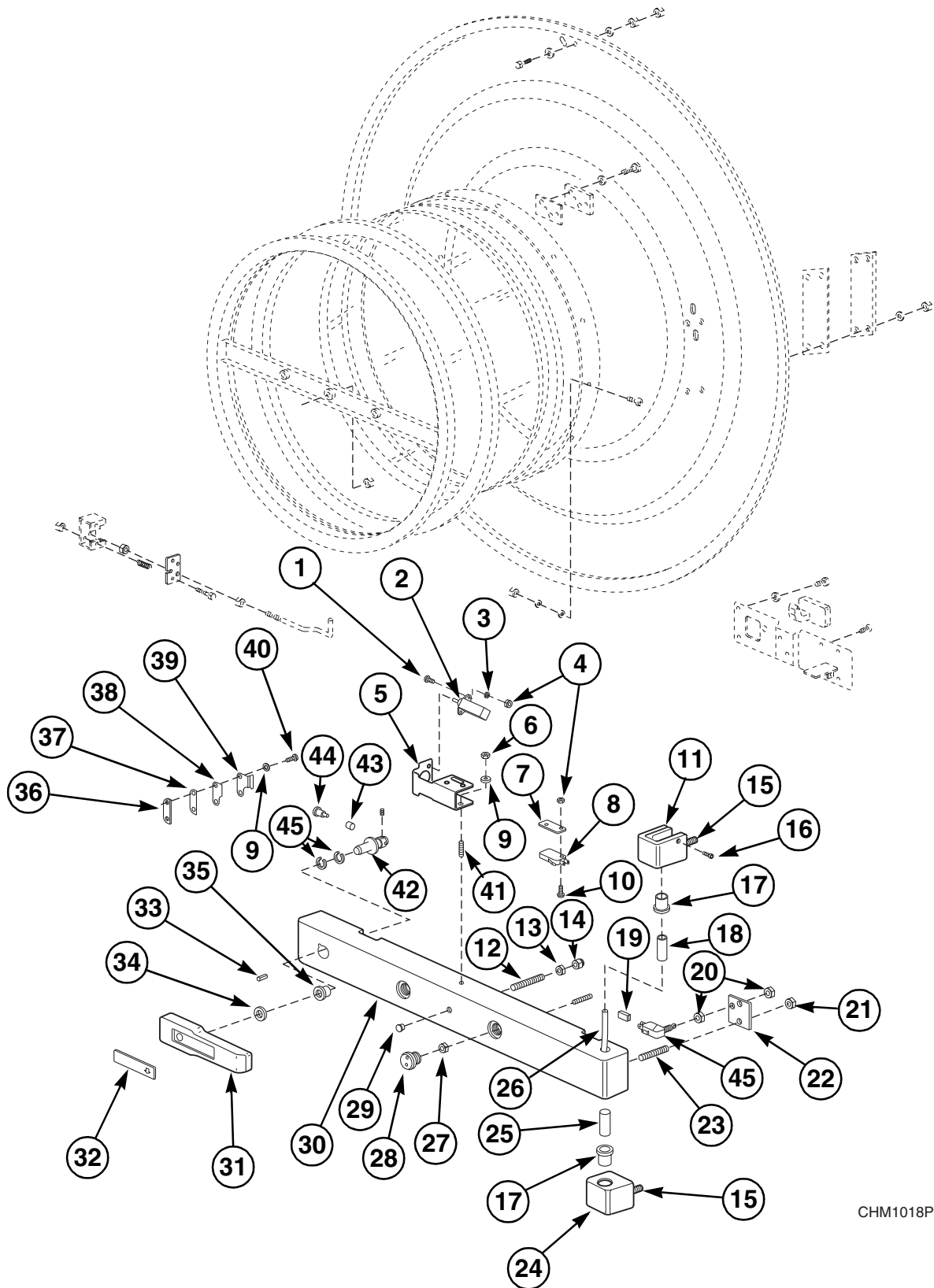
Outer Tub Front Panel and Door Assembly

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REF	PART #	DESCRIPTION	COMMENTS
	G253328	Complete Door Assembly	
1	G144782	Screw	
2	G149369	Washer	
3	G149914	Nut	
4	G128835	Gasket	
5	G201681	Bracket	
6	G149310	Washer	
7	G144923	Screw	
8	G161448	Gasket	
9	G272500	Hinge Basket	
10	G149963	Nut	
11	G149351	Washer	
12	G267906	Outer Tub Front Panel	
13	G145649	Screw	
14	G248583	Outer Ring	
15	G131904	Door Glass Gasket	
16	G134353	Door Glass	
17	G132043	Locknut	
18	G149948	Nut	
19	G272575	Stop	
20	G198069	Spring	
21	G253336	Door Inner Ring	
22	G272583	Stop Plate	
23	G178996	Door Gasket	
24	G198051	Screw	
25	G150151	Nut	
26	G149328	Washer	
27	G116129	Screw Gasket	
28	G272591	Switch Actuator	
29	G128090	Door Catch	
30	G144865	Screw	
31	G255273	Safety Lock Cover	
32	G272997	Hinge Cover	
33	G145656	Screw	
34	G149369	Washer	
35	G149922	Nut	

Outer Tub Front Panel and Door Assembly

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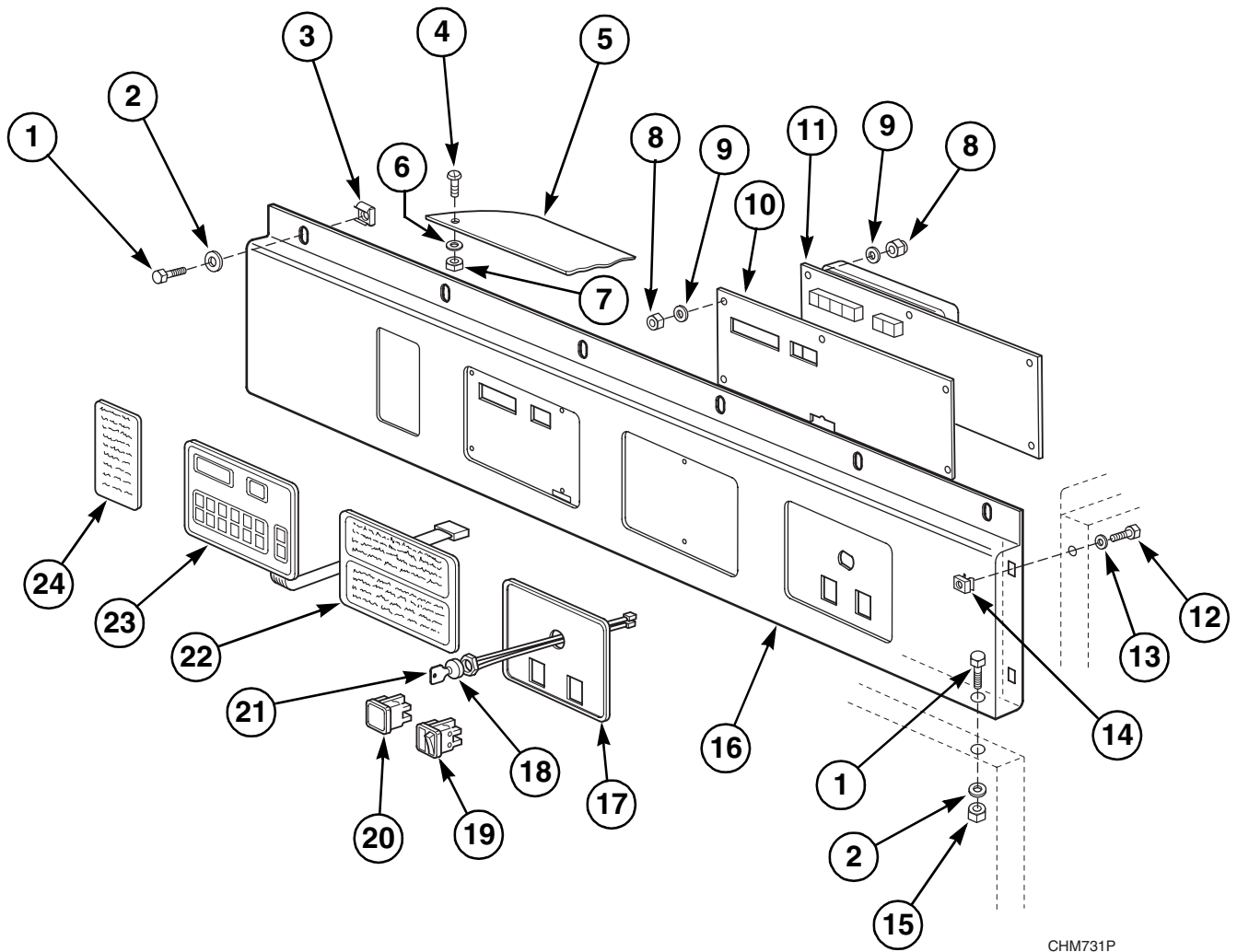
CHM1018P

Outer Tub Front Panel and Door Assembly

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REF	PART #	DESCRIPTION	COMMENTS
1	G146035	Screw	
2	G196774	Thermoactuator	
3	G152132	Washer	
4	G149906	Nut	
5	G272617	Mounting Bracket	
6	G150177	Nut	
7	G244327	Switch Insulation	
8	G183962	Safety Switch	
9	G149534	Washer	
10	G146043	Screw	
11	G272971	Hinge Block	
12	G254136	Allen Screw	
13	G149948	Nut	
14	G150656	Locknut	
15	G275685	Hinge Screw	
16	G161646	Allen Screw	
17	G155515	Bearing	
18	G272732	Hinge Shaft	Upper
19	G159376	Insulator	
20	G272757	Nut	
21	G150227	Nut	
22	G274340	Hinge Cover	
23	G144113	Allen Screw	
24	G272989	Hinge Block	
25	G272518	Hinge Shaft	Lower
26	G205419	Wire Insulator	
27	G150201	Nut	
28	G205583	Door Bracket Plug	
29	G197509	Plug	
30	G273144	Handle	
31	G272948	Door Bracket	
32	G144634	Handle Plate	
33	G150771	Roll Pin	
34	G184200	Washer	
35	G128827	Bearing	
36	G256172	Spring Separator	
37	G256206	Spring Supplement	
38	G183947	Auxiliary Spring	
39	G184192	Anti-Blocking Spring	
40	G144279	Allen Screw	
41	G144048	Allen Screw	
42	G272609	Locking Bolt	
43	G128033	Bearing	
44	G255109	Bolt Pin	
45	G183566	Retainer Ring	

Control Panel and Controls

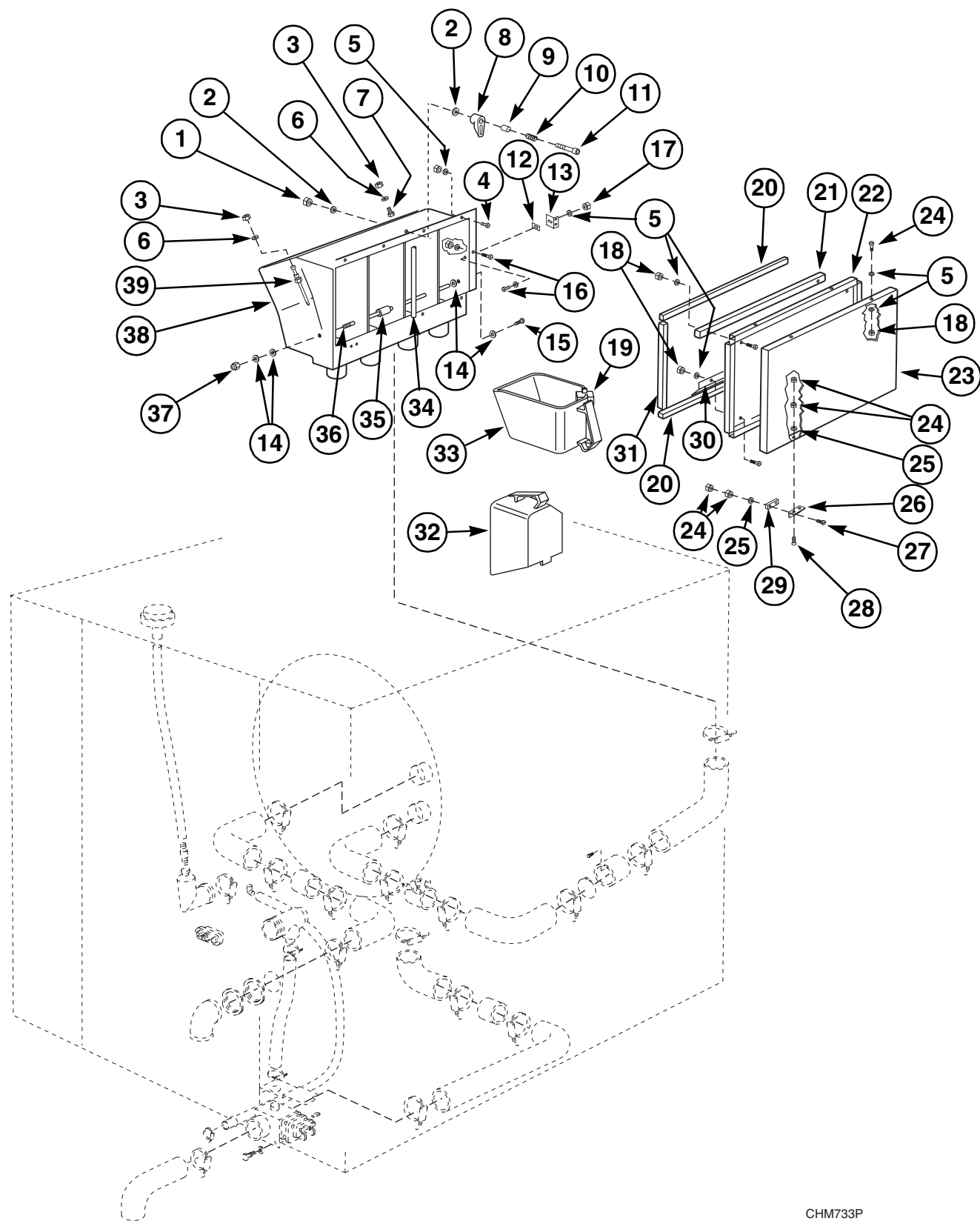


Control Panel and Controls

REF	PART #	DESCRIPTION	COMMENTS
1	G144964	Screw	
2	G149351	Washer	
3	G174532	Caged Nut	
4	G145649	Screw	
5	G258236	Microprocessor Shield	
6	G219758	Washer	
7	G149922	Nut	
8	G132043	Locknut	
9	G149476	Washer	
10	G256248	Microprocessor Board Insulation	
11	G196832	Microprocessor Board	
	G197897	Eprom	Version 4
	G187195	Ram Nonvolatile	
	G187203P	Input Opto-Isolator	
	G187211P	Output Opto-Isolator	
	G188003	Display	
12	G144881	Screw	
13	G149310	Washer	
14	G165019	Caged Nut	
15	G149963	Nut	
16	G273268	Control Panel	
17	G189936	Control Plate	
18	G256230	Key Switch	Includes keys
19	G183830	Power Switch	
20	G182196	Door Open Light	
21	G189480	Key	
22	G183806	Instruction Plate	
23	G183970	Keypad	
24	G193797	Safety Instruction Plate	

Dispenser, Cover, Hoses and Drain Valve

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CHM733P

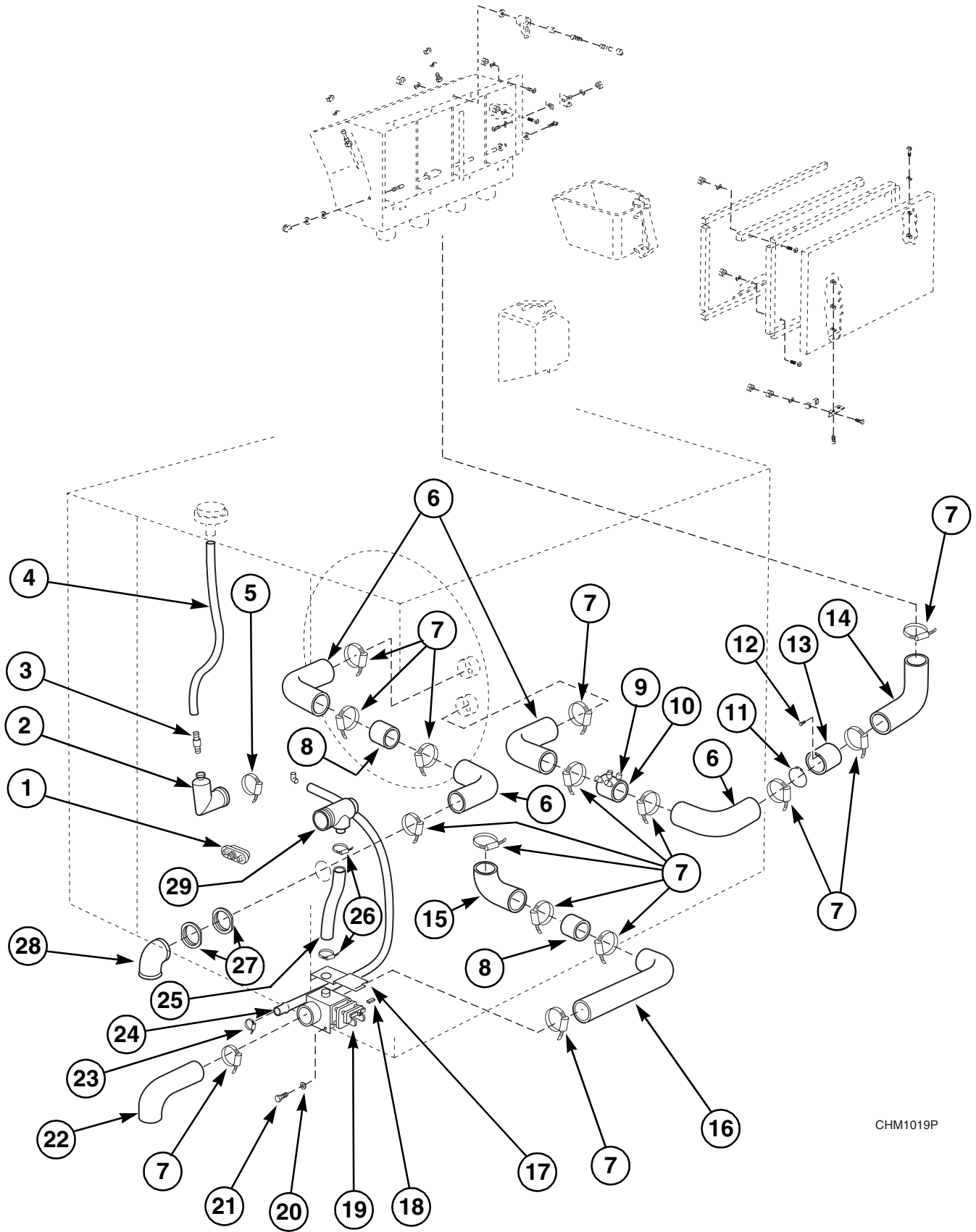
Dispenser, Cover, Hoses and Drain Valve

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REF	PART #	DESCRIPTION	COMMENTS
1	G164285	Nut	
2	G149351	Washer	
3	G150250	Nut	
4	G145631	Screw	
5	G149328	Washer	
6	G149393	Washer	
7	G242883	Dispenser Hose Coupling	
8	G145649	Screw	
9	G257469	Sleeve	
10	G187401	Locking Handle Spring	
11	G144436	Allen Screw	
12	G256446	Soap Dispenser Bumper	
13	G256370	Soap Dispenser Bracket	
14	G160838	Washer	
15	G144782	Screw	
16	G145631	Screw	
17	G176792	Locknut	
18	G149922	Nut	
19	G234930	Chlorine Intake Hose	
20	G256396	Soap Dispenser Cover Gasket	
21	G252056	Soap Dispenser Cover Brace	
22	G244574	Soap Dispenser Door Liner	
23	G244566	Soap Dispenser Lid	
24	G149906	Nut	
25	G152132	Washer	
26	G176800	Hinge	
27	G144758	Screw	
28	G176784	Screw	
29	G244590	Hinge Bracket	
30	G252049	Soap Dispenser Cover Brace	
31	G244608	Soap Dispenser Cover Brace	
32	G244806	Solid Soap Dispenser	
33	G244855	Liquid Soap Dispenser	Includes hose
34	G255547	Soap Dispenser Gasket	
35	G271916	Soap Dispenser Pin Protection	
36	G256545	Soap Dispenser Pin	
37	G176826	Locknut	
38	G256404	Soap Dispenser Set	Includes pin and gaskets
39	G244467	Dispenser Hose	

Dispenser, Cover, Hoses and Drain Valve

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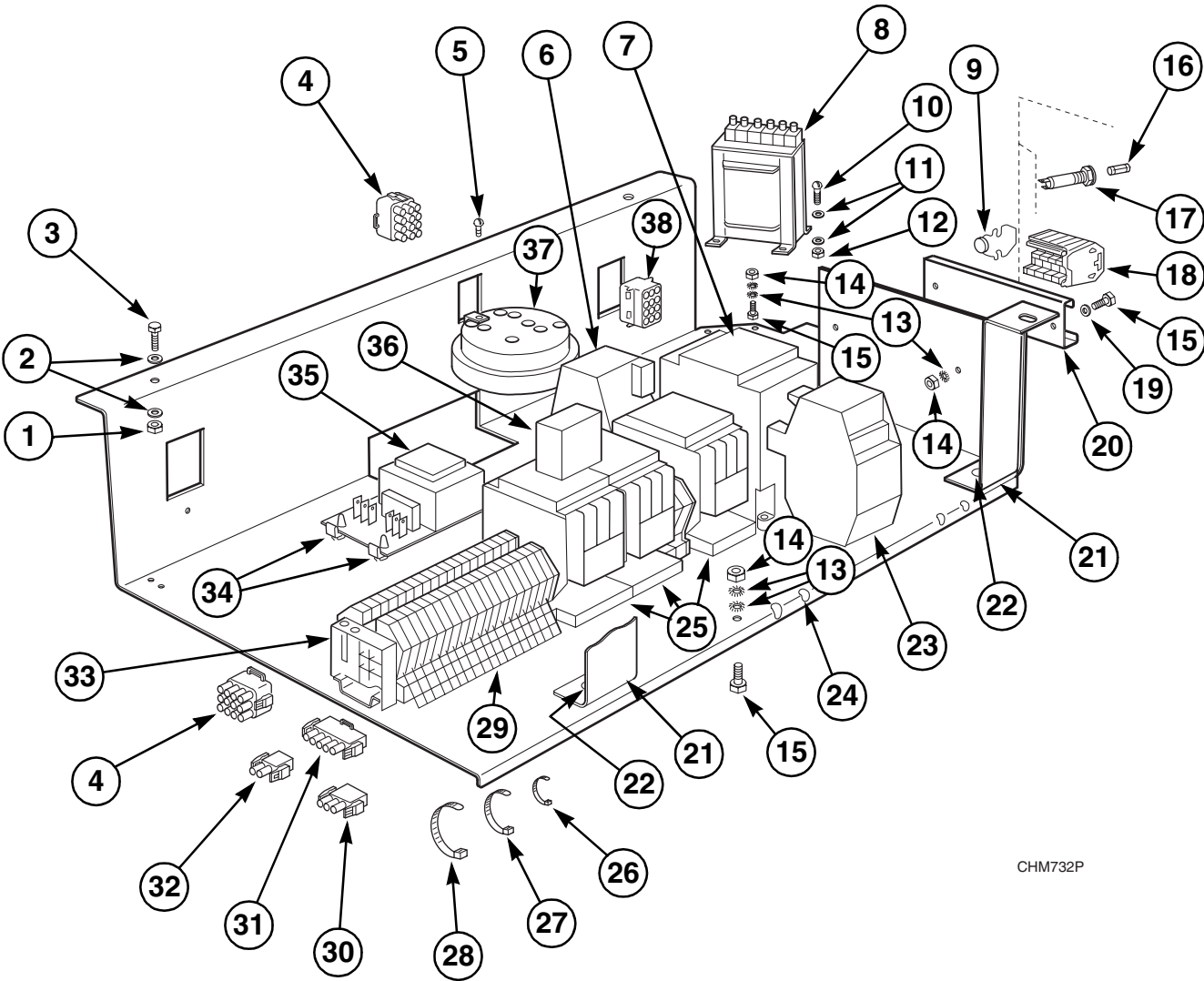
CHM1019P

Dispenser, Cover, Hoses and Drain Valve

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REF	PART #	DESCRIPTION	COMMENTS
1	G121962	Element Lock	
2	G120964	Pressure Bulb	
3	G120956	Connector	
4	G200170	Pressure Hose	
5	G132290	Clamp	
6	G175083	Water Inlet Elbow	
7	G132340	Clamp	
8	G243238	Water Inlet Hose	
9	G156679	Cap	
10	G220061	Injector Assembly	
11	G263954	Siphon Break Membrane	
12	G192203	Screw	
13	G263962	Siphon Break	
14	G163204	Water Inlet Elbow	
15	G272724	Drain Elbow	
16	G175075	Drain Hose	
17	G272831	Drain Valve Shield	
18	G159376	Insulator	
19	G163212	Drain Valve Assembly	
20	G149526	Washer	
21	G146316	Screw	
22	G163253	Drain Outlet Hose	
23	G156109	Clamp	
24	G234047	Hose	
25	G198101	Overflow Hose	
26	90554	Clamp	
27	G176370	Nut	
28	G181933	Elbow	
29	G244152	Drain "T"	

Control Tray and Control

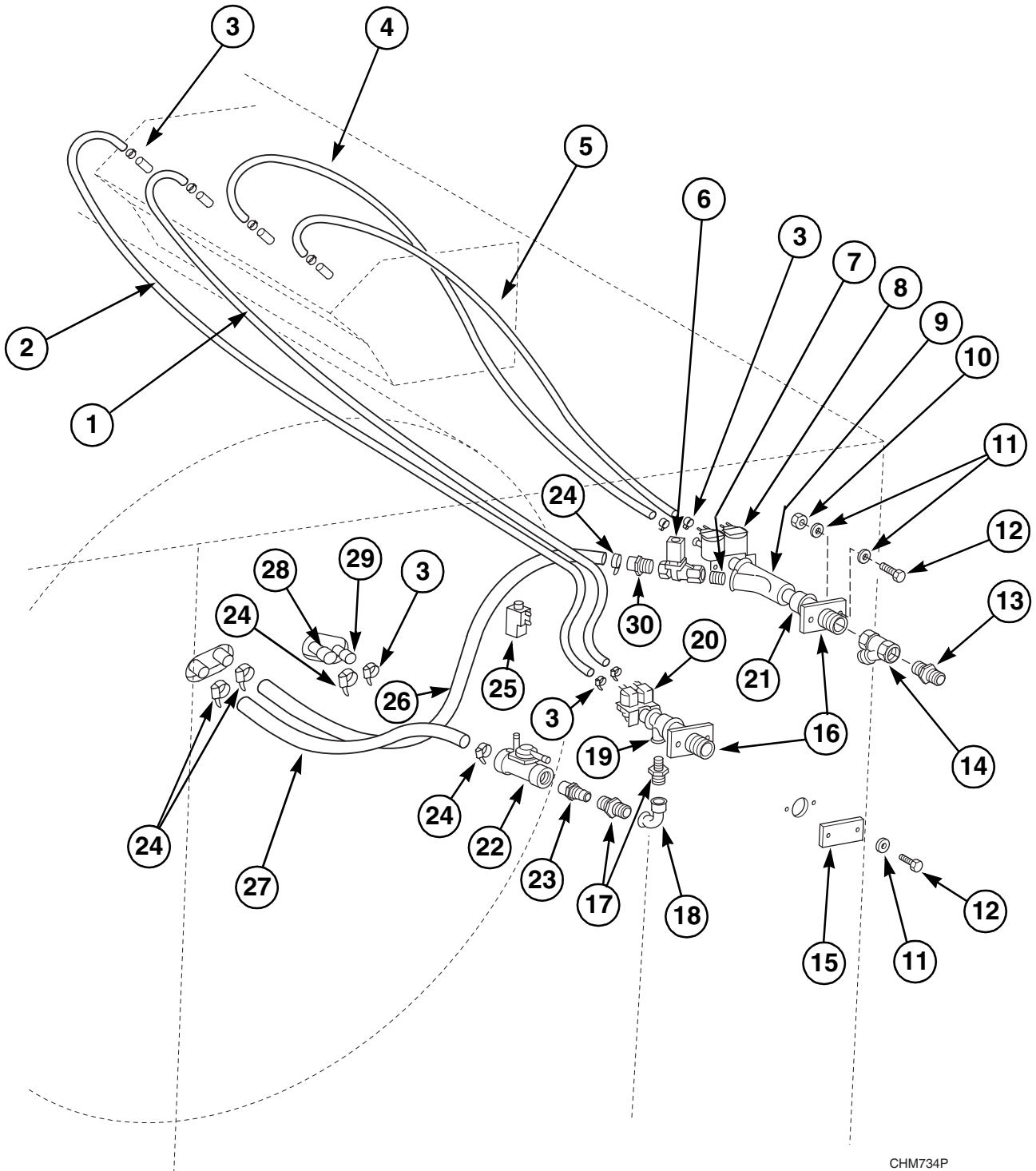


CHM732P

Control Tray and Control

REF	PART #	DESCRIPTION	COMMENTS
1	G150227	Nut	
2	G149526	Washer	
3	G146233	Screw	
4	G139410	Terminal Block	
5	G166835	Screw	
6	G197640	Thermal Relay	240 Volt
	G197657	Thermal Relay	440 Volt
7	G192278	Contactor	
	G194050	Coil	
8	G111419	Transformer	
9	G155754	Clamp	
10	G146084	Screw	
11	G149476	Washer	
12	G150185	Nut	
13	G149724	Lockwasher	
14	G150177	Nut	
15	G146282	Screw	
16	G137653	Fuse	
17	G160119	Fuse Holder	
	G137661	Fuse Holder Cap	
18	G193425	Ground	
19	G149534	Washer	
20	G118026	Terminal Block Mounting Bracket	
21	G254870	Control Tray Bracket	
22	G151878	Pop Rivet	
23	G187039	Thermic Relay	240 Volt
	G197665	Thermic Relay	440 Volt
24	G267997	Control Tray	
25	G193433	Contactor	
	G194050	Coil	
26	55811	Wire Tie	
27	G140525	Wire Tie	
28	G140533	Wire Tie	
29	G155457	Terminal Block	
30	G183897	Terminal Block	
31	G183913	Terminal Block	
32	G183889	Terminal Block	
33	G164673	Clamp	
34	G193094	Support	
35	G197087	Transformer	
36	G196592	Contact Block	
37	G163352	Pressure Switch	Three level
38	G139402	Terminal Block	

Water Inlet Valves and Hoses

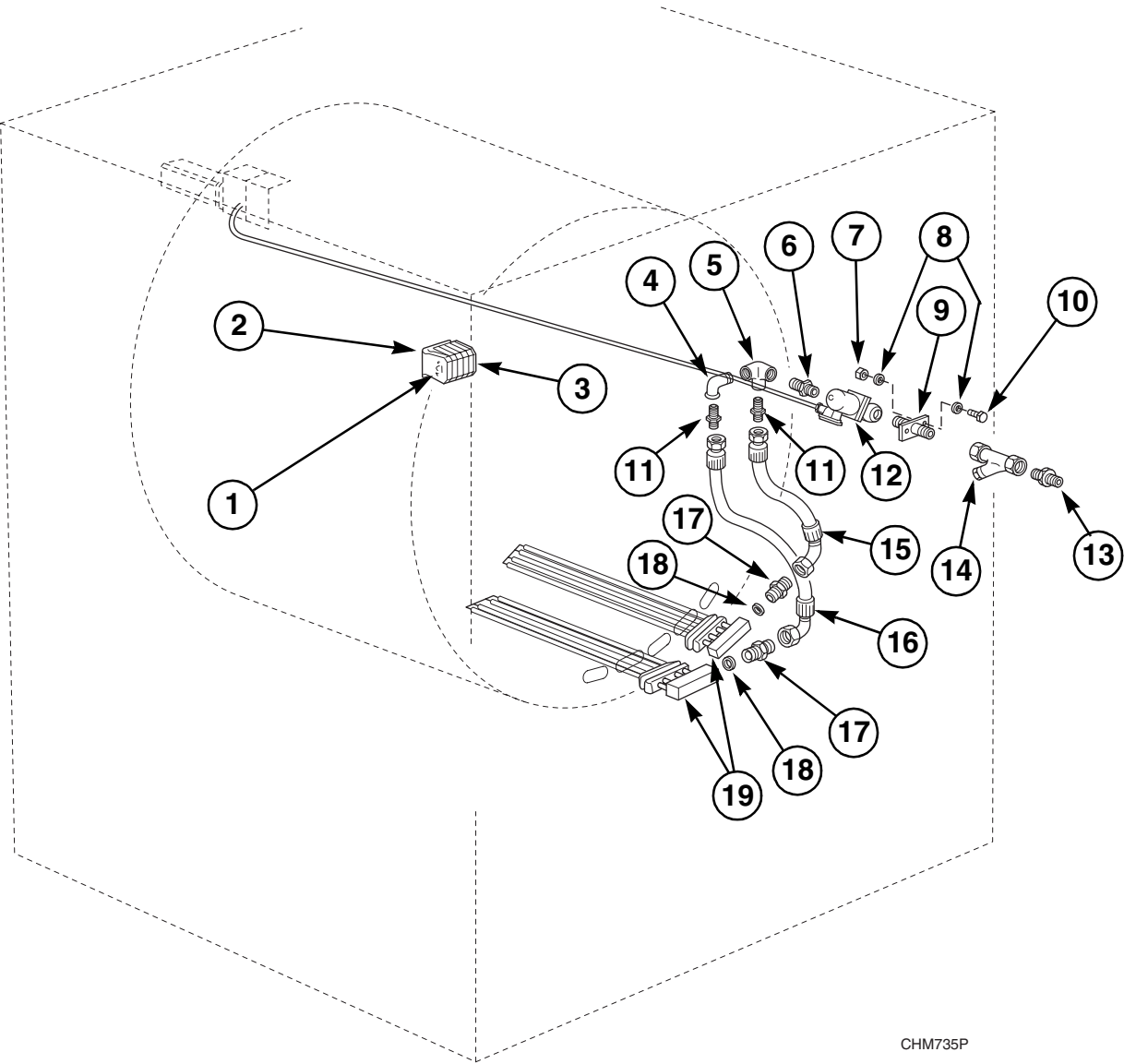


CHM734P

Water Inlet Valves and Hoses

REF	PART #	DESCRIPTION	COMMENTS
1	G163584	Water Inlet Hose	
2	G214320	Water Inlet Hose	
3	G155150	Clamp	
4	G214395	Water Inlet Hose	
5	G117465	Water Inlet Hose	
6	G116277	One Track Valve	
	G142778	Valve Coil	
	G108910	Diaphragm	
7	G130005	Sleeve	
8	G129379	Double Electrovalve	
	G192054	Valve Coil	
	G192047	Diaphragm	
9	G191445	"Y" Fitting	
10	G150227	Nut	
11	G149526	Washer	
12	G146233	Screw	
13	G249516	Sleeve	
14	G133744	Brass Filter	
15	G122713	Water Inlet Cover	
16	G214502	Bracket	
17	G129791	Nipple	
18	G129361	Elbow	
19	G128769	"T" Fitting	
20	G256503	Two Track Valve	
	G192054	Valve Coil	
	G192047	Diaphragm	
21	G129726	Coupling	
22	G149591	Valve Body	
	G104067P	Spare Parts Kit	
23	G166793	Water Inlet Nut	
24	G149609	Clamp	
25	G100834	Valve Coil	
26	G246330	Water Inlet Hose	
27	G244913	Water Inlet Hose	
28	G149617	Cap	
29	G156679	Cap	
30	G272740	Fitting	

Steam Inlet Valve and Fittings



CHM735P

Steam Inlet Valve and Fittings

REF	PART #	DESCRIPTION	COMMENTS
	G798116	Steam Heating Kit	
1	G193425	Terminal Block Ground	
2	G155465	Terminal Block	
3	G155275	End Cover	
4	G129502	Elbow	
5	G176461	"T" Elbow	
6	G129783	Coupling	
7	G150227	Nut	
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9	G244632	Steam Inlet Bracket	
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